



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

RB T102103-7
Job Sheet 170104



000579

Part No: RB T102103-7

Job Qty: 6 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP Rev A 17.10.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/25/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	6 pcs		1/26/18	0.00	0.15	Small Fab		MLL DAS 38
120	QC	6 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		1/26/18	0.00	0.00	Packaging3-1		9-88 SDC GA
140	QC21-SA	6 Ea		1/26/18	0.00	0.00	QC21		DAS 21 9-88

Part Op
Descriptions: 110 - Cut to length as per DWG.

FEB 08 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	6517K27	1	48	0	0

Part Specifications

Specifications could not be found.

Plex 1/12/18 2:38 PM Dart.lajeunesse.marie

S039820

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

8 7 6 5 4 3 2 1

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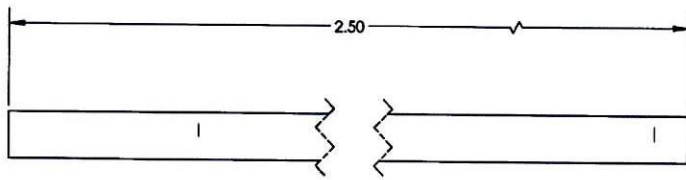
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RB T102103-7 PIN .050" OD. x 2-1/2" LG.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170104
MCS
18-01-10

- NOTES:
- 1) MATERIAL: McMaster#6517K27
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hamilton, Ontario, Canada	
TITLE PIN .050" OD. x 2-1/2" LG.			
DWG NO. RB T102103-7		REV C1	
DESIGN BY: VM 10/16/2017	CHECKED BY: VM 10/26/2017	FRACTIONS & 1/8" ANGLES & 1°	
DRAWN BY: VM 10/26/2017	CHECKED BY: SAC 10/27/2017	SURFACES = 11	
DATE: 10/30/2017	DATE: 10/28/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED BY: VM 10/31/2017		2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE: 10/28/2017		3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	WEIGHT:	SHEET 4 OF 4	
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